User manual

Inclination Sensors with CAN Bus Interface

Version: 1.7

Date: 2021-07-30

referenceLINE

IS1TK360-C-RL
IS2TK090-C-RL

classicLINE

IS1BP360-C-CL
IS2BP090-C-CL

basicLINE

IS1MA360-C-BL
IS2MA090-C-BL
IS1BP360-C-BL
IS2BP090-C-BL
IS1SP360-C-BL
IS2SP090-C-BL
IS1SP360-C-BL-10
IS2SP090-C-BL-10

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Revision History

Date	Revision	Changes
2014-05-30	0	first version
2015-03-30	1	BasicLine in big plastic housing and aluminum housing added
2015-08-11	2	EMC and Temperature coefficient for BasicLine in big plastic and aluminum housing added
2017-01-25	3	MTTF values and digital filter default values added
2017-02-08	4	BasicLine in small plastic housing with cable connection added Assembly drawings adjusted
2017-10-25	5	pin designation M12- plug and female connector + M8 plug connector
2018-05-22	6	Updating CE conformity
2021-07-30	7	Housing changes on plastic housing / Outer dimensions not altered Applications “Solar thermal” and “photo-voltaic systems” deleted without replacement

Note:
To use the inclination sensors, and for proper understanding of this manual, general knowledge of the field bus system CAN is required.

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1 Overview

1.1 Characteristics

- 1-dimensional inclination sensor with measurement range: 360°
- 2-dimensional inclination sensor with measurement range: ±90° (X/Y)
- High sampling rate and bandwidth
- High resolution (0.01°)
- High accuracy (0.05° IS2TK090-C-RL + IS2BP090-C-CL and 0.15° IS2xx090-C-BL(-10))
- Compensated temperature coefficient for ISxTKxxx-C-RL
  (10x improved temperature coefficient to ISxBPxxx-C-CL)
- Compensated cross sensitivity
- Programmable vibration suppression
- Comfortable CAN Bus interface:
  - Freely selectable IDs
  - Baud rates from 10 kBit/s to 1 MBit/s
  - Automatic baud rate detection
- Functions:
  - Position request, cyclical output, synchronized output
  - Configurable cut-off frequency (digital filter)
- Metal housing with stainless steel base plate or UV resistant, impact strength plastic housing or compact and robust aluminum housing
- Suitable for industrial use:
  - Temperature range: -40 °C to +80 °C
  - Degree of protection: IP65/67

The inclination sensors IS1xx360-C-xL(-10) are suitable to measure the inclination in the measurement range of 360°. The 2-dimensional inclination sensors IS2xx090-C-xL(-10) are suitable to measure the inclination in 2 dimensions (X/Y) in the measurement range of 90°. To ensure a high accuracy, the sensors are calibrated at the factory.

The compact and robust design makes the sensors a suitable angle measurement device in rough surroundings for different applications in industry and vehicle technology. A simple configuration and putting into operation is possible by the standardized CAN Bus interface.

1.2 Applications

- Agricultural and forestry machinery
- Construction machinery
- Crane and hoisting technology

2 Technical Data IS1TK360-C-RL + IS2TK090-C-RL

General Parameters[1]	IS1TK360-C-RL	IS2TK090-C-RL
Measurement range	360°	±90°
Resolution	0.01°	0.01°
Accuracy	Range 0...360° typical ±0.04° maximum ±0.10°	Range up to ±60° / up to ±70° / up to ±80° / up to ±85° typical ±0.02° / ±0.04° / ±0.08° / ±0.16° maximum ±0.05° / ±0.10° / ±0.20° / ±0.40°
Cross Sensitivity (compensated)	-	typ. ±0.09° (±0.10 %FS) max. ±0.45° (±0.50 %FS)
Temperature coefficient (zero point)	typ. ±0.0008 °/K (typ. < ±0.10° over range -40 °C … +80 °C)	
Sampling rate	80 Hz	
Cut-off frequency	typ. 20 Hz, 2nd order (without digital filter) / 0.1 ... 25 Hz, 8th order (with digital filter) Default digital filter: critically damped filter 8th order at 2 Hz	
Operating temperature	-40 °C to +80 °C	
Characteristics		
Interface	CAN 2.0 A and B (11- and 29-Bit-ID) according to ISO 11898-2	
Data rates	10 k, 20 k, 50 k, 62.5 k, 100 k, 125 k, 250 k, 500 k, 800 k Bit/s, 1 MBit/s automatic detection	
Functions	Angle request, cyclical and synchronized outputs, parametrization, Digital filter (critically damped (default) or Butterworth lowpass, 8th order), configuration via CAN	
Electrical Parameters		
Supply voltage	8 to 48 VDC	
Current consumption	<200 mA @ 24 V (P_{Peak} ≤4,8 W)	
Mechanical Parameters		
Connector CAN	2 x sensor connector 5-pole M12 (male + female, loop through connection)	
Degree of protection	IP65/67	
Dimensions / Weight	Metal housing: 82 mm x 82 mm x 25 mm / ca. 310 g	
Reliability according EN ISO 13849-1[2]		
MTTF	194 years	
MTTFd	365 years	
CE conformity		
EC Directives		
2014/30/EU	EMC directive	
2011/65/EU	RoHS directive	
Harmonized standards		
DIN EN 13309:2010-12	Construction machinery - Electromagnetic compatibility of machines with internal power supply	
DIN EN 50581:2013-02	Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances	

Table 1: Technical Data IS1TK360-C-RL + IS2TK090-C-RL

1 All indicated angle accuracies are valid after a running time of 10 minutes at 25 °C, Cut-off frequency 0.3 Hz
Absolute calibration accuracy (at 25 °C): ±0.05°

2 This product is a standard product and no safety part in accordance with the machinery directive. The calculation is based on an average environment temperature of 40 °C and a usage of 8760 h/a.

Electromagnetic Compatibility (EMC)			
Transient Emissions			
Radiated disturbance / Radio field strength	Limit curves broadband and narrowband DIN EN ISO 14982 (agricultural and forestry machinery) respectively DIN EN 13309 (construction machinery) 30 ... 1000 MHz (vertical and horizontal)		
Immunity to Radio Frequency Fields (RF fields)			
Strip line according to ISO 11452-5	Limits according to DIN EN ISO 14982 (agricultural and forestry machinery) respectively DIN EN 13309 (construction machinery) 20 ... 400 MHz 200 V/m (1 kHz AM) Performance criteria A		
Anechoic chamber according to ISO 11452-2	Limits according to DIN EN ISO 14982 (agricultural and forestry machinery) respectively DIN EN 13309 (construction machinery) 200 ... 1000 MHz vertical, 100 V/m (1 kHz AM, 80 %) 800 ... 2000 MHz vertical, 100 V/m (PM, t =577 µs, period 4600 µs) Performance criteria A		
Immunity to Conducted Disturbances			
Test pulse according to ISO 7637-2 (on-board power supply 24 VDC)	Test pulse 1 -450 V 2a +37 V 2b +20 V 3a -150 V 3b +150 V 4 -12 V 5a +70 V 5b +36 V	Severity level III III III III III III Ri = 10 Ω Ri = 0.5 Ω	Performance criteria C B B A A A A A
Immunity to Electromagnetic Discharge (ESD)			
ESD according to ISO 10605	Limits according to DIN EN ISO 14982 (agricultural and forestry machinery) respectively DIN EN 13309 (construction machinery) discharge combination 330 pF / 330 Ω Contact discharge 8 kV bipolar (metallic parts) Air discharge 15 kV bipolar Performance criteria A		

Table 2: Electromagnetic Compatibility (EMC) IS1TK360-C-RL + IS2TK090-C-RL

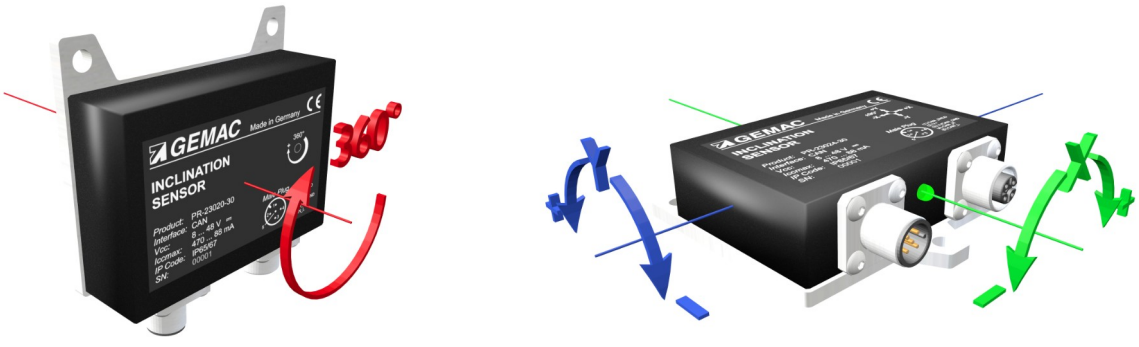


Figure 1: Measurement axes orientation IS1TK360-C-RL + IS2TK090-C-RL metal housing (factory default settings)

3 Technical Data IS1BP360-C-CL + IS2BP090-C-CL

General Parameters[3]	IS1BP360-C-CL	IS2BP090-C-CL
Measurement range	360°	±90°
Resolution	0.01°	0.01°
Accuracy	Range 0...360° typical ±0.04° maximum ±0.10°	Range up to ±60° / up to ±70° / up to ±80° / up to ±85° typical ±0.02° / ±0.04° / ±0.08° / ±0.16° maximum ±0.05° / ±0.10° / ±0.20° / ±0.40°
Cross Sensitivity (compensated)	-	typ. ±0.09° (±0.10 %FS) max. ±0.45° (±0.50 %FS)
Temperature coefficient (zero point)	typ. ±0.008 °/K	
Sampling rate	80 Hz	
Cut-off frequency	typ. 20 Hz, 2nd order (without digital filter) / 0.1 ... 25 Hz, 8th order (with digital filter) Default digital filter: critically damped filter 8th order at 2 Hz	
Operating temperature	-40 °C to +80 °C	
Characteristics		
Interface	CAN 2.0 A and B (11- and 29-Bit-ID) according to ISO 11898-2	
Data rates	10 k, 20 k, 50 k, 62.5 k, 100 k, 125 k, 250 k, 500 k, 800 k Bit/s, 1 MBit/s automatic detection	
Functions	Angle request, cyclical and synchronized outputs, parametrization, Digital filter (critically damped (default) or Butterworth lowpass, 8th order), configuration via CAN	
Electrical Parameters		
Supply voltage	8 to 48 VDC	
Current consumption	<33 mA @ 24 V	
Mechanical Parameters		
Connector CAN	2 x sensor connector 5-pole M12 (male + female, loop through connection)	
Degree of protection	IP65/67	
Dimensions / Weight	Big plastic housing: 66 mm x 90 mm x 36 mm / ca. 215 g	
Reliability according EN ISO 13849-1[4]		
MTTF	438 years	
MTTFd	835 years	
CE conformity		
EC Directives		
2014/30/EU	EMC directive	
2011/65/EU	RoHS directive	
Harmonized standards		
DIN EN 61326-1:2013-07	Electrical equipment for measurement, control and laboratory use - EMC requirements - Part 1: General requirements	
DIN EN 50581:2013-02	Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances	

Table 3: Technical Data IS1BP360-C-CL + IS2BP090-C-CL

3 All indicated angle accuracies are valid after a running time of 10 minutes at 25 °C, Cut-off frequency 0.3 Hz
Absolute calibration accuracy (at 25 °C): ±0.05°

4 This product is a standard product and no safety part in accordance with the machinery directive. The calculation is based on an average environment temperature of 40 °C and a usage of 8760 h/a.

Electromagnetic Compatibility (EMC)			
Transient Emissions			
Radiated disturbance / Radio field strength	Limit curves broadband and narrowband DIN EN ISO 14982 (agricultural and forestry machinery) respectively DIN EN 13309 (construction machinery) 30 ... 1000 MHz (vertical and horizontal)		
	Limits according to CISPR 11		
Immunity to Radio Frequency Fields (RF fields)			
Strip line according to ISO 11452-5	Limits according to DIN EN ISO 14982 (agricultural and forestry machinery) respectively DIN EN 13309 (construction machinery) 20 ... 400 MHz 200 V/m (1 kHz AM) Performance criteria A		
Anechoic chamber according to ISO 11452-2	Limits according to DIN EN ISO 14982 (agricultural and forestry machinery) respectively DIN EN 13309 (construction machinery) 200 ... 1000 MHz vertical / 400 ... 1000 MHz horizontal 100 V/m (1 kHz AM) Performance criteria A		
Radio Frequency Fields according to IEC 61000-4-3	Limits according to EN 61326-1		
Immunity to Conducted Disturbances			
Test pulse according to ISO 7637-2 (on-board power supply 24 VDC)	Test pulse 1 -450 V 2a +37 V 2b +20 V 3a -150 V 3b +150 V 4 -12 V 5a +70 V 5b +36 V	Severity level III III III III III III Ri = 1 Ω Ri = 0.5 Ω	Performance criteria C B C A A A A A
Burst according to IEC 61000-4-4	Limits according to EN 61326-1		
Surge according to IEC 61000-4-5	Limits according to EN 61326-1		
Conducted HF-Signals according to IEC 61000-4-6	Limits according to EN 61326-1		
Immunity to Electromagnetic Discharge (ESD)			
ESD according to ISO 10605	Limits according to DIN EN ISO 14982 (agricultural and forestry machinery) respectively DIN EN ISO 13309 (construction machinery) discharge combination 330 pF / 330 Ω Contact discharge 8 kV bipolar (metallic parts) Air discharge 15 kV bipolar Performance criteria A		
ESD according to IEC 61000-4-2	Limits according to EN 61326-1		

Table 4: Electromagnetic Compatibility (EMC) IS1BP360-C-CL + IS2BP090-C-CL

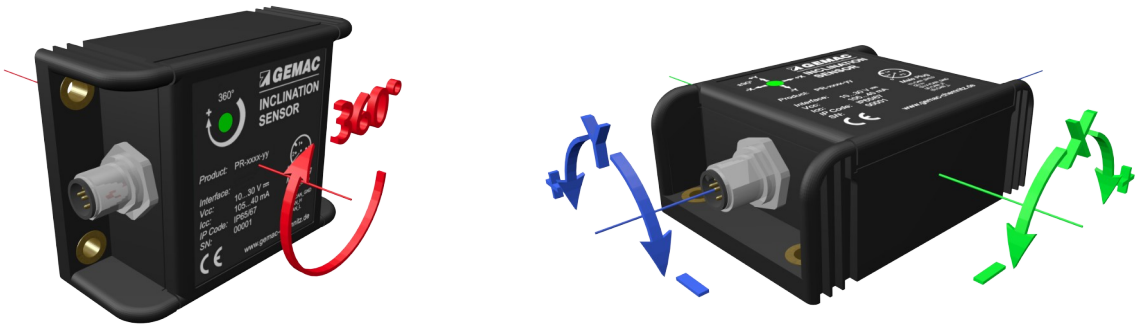


Figure 2: Measurement axes orientation IS1BP360-C-CL + IS2BP090-C-CL big plastic housing (factory default settings)

4 Technical Data IS1MA360-C-BL + IS2MA090-C-BL

General Parameters[5]	IS1MA360-C-BL			IS2MA090-C-BL		
Measurement range	360°			±90°		
Resolution	0.01°			0.01°		
Accuracy	Range 0...360°	typical ±0.15°	maximum ±0.25°	Range up to ±60° up to ±80°	typical ±0.10° ±0.20°	maximum ±0.20° ±0.30°
Cross Sensitivity (compensated)	-			typ. ±0.09° (±0.10 %FS) max. ±0.45° (±0.50 %FS)		
Temperature coefficient (zero point)	typ. ±0.008 °/K					
Sampling rate	80 Hz					
Cut-off frequency	typ. 20 Hz, 2nd order (without digital filter) / 0.1 ... 25 Hz, 8th order (with digital filter) Default digital filter: critically damped filter 8th order at 2 Hz					
Operating temperature	-40 °C to +80 °C					
Characteristics						
Interface	CAN 2.0 A and B (11- and 29-Bit-ID) according to ISO 11898-2					
Data rates	10 k, 20 k, 50 k, 62.5 k, 100 k, 125 k, 250 k, 500 k, 800 k Bit/s, 1 MBit/s automatic detection					
Functions	Angle request, cyclical and synchronized outputs, parametrization, Digital filter (critically damped (default) or Butterworth lowpass, 8th order), configuration via CAN					
Electrical Parameters						
Supply voltage	8 to 48 VDC					
Current consumption	<16 mA @ 24 V					
Mechanical Parameters						
Connector CAN	1 x sensor connector 5-pole M12 (male)					
Degree of protection	IP65/67					
Dimensions / Weight	aluminum housing: 58 mm x 90 mm x 31 mm / about 200 g					
Reliability according EN ISO 13849-1[6]						
MTTF	354 years					
MTTFd	664 years					
CE conformity						
EC Directives						
2014/30/EU	EMC directive					
2011/65/EU	RoHS directive					
Harmonized standards						
DIN EN 61326-1:2013-07	Electrical equipment for measurement, control and laboratory use - EMC requirements - Part 1: General requirements					
DIN EN 50581:2013-02	Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances					

Table 5: Technical Data IS1MA360-C-BL + IS2MA090-C-BL

5 All indicated angle accuracies are valid after a running time of 10 minutes at 25 °C, Cut-off frequency 0.3 Hz
Absolute calibration accuracy (at 25 °C): ±0.05°

6 This product is a standard product and no safety part in accordance with the machinery directive. The calculation is based on an average environment temperature of 40 °C and a usage of 8760 h/a.

Electromagnetic Compatibility (EMC)			
Transient Emissions			
Radiated disturbance / Radio field strength	Limit curves broadband and narrowband DIN EN ISO 14982 (agricultural and forestry machinery) respectively DIN EN 13309 (construction machinery) 30 ... 1000 MHz (vertical and horizontal)		
	Limits according to CISPR 11		
Immunity to Radio Frequency Fields (RF fields)			
Strip line according to ISO 11452-5	Limits according to DIN EN ISO 14982 (agricultural and forestry machinery) respectively DIN EN 13309 (construction machinery) 20 ... 400 MHz 200 V/m (1 kHz AM) Performance criteria A		
Anechoic chamber according to ISO 11452-2	Limits according to DIN EN ISO 14982 (agricultural and forestry machinery) respectively DIN EN 13309 (construction machinery) 200 ... 1000 MHz vertical, 100 V/m (1 kHz AM, 80 %) 800 ... 2000 MHz vertical, 100 V/m (PM, t =577 µs, period 4600 µs) Performance criteria A		
Radio Frequency Fields according to IEC 61000-4-3	Limits according to EN 61326-1		
Immunity to Conducted Disturbances			
Test pulse according to ISO 7637-2 (on-board power supply 24 VDC)	Test pulse 1 -450 V 2a +37 V 2b +20 V 3a -150 V 3b +150 V 4 -12 V 5a +70 V	Severity level III III III III III III Ri = 1 Ω	Performance criteria C B C A A A A
Burst according to IEC 61000-4-4	Limits according to EN 61326-1		
Surge according to IEC 61000-4-5	Limits according to EN 61326-1		
Conducted HF-Signals according to IEC 61000-4-6	Limits according to EN 61326-1		
Immunity to Electromagnetic Discharge (ESD)			
ESD according to ISO 10605	Limits according to DIN EN ISO 14982 (agricultural and forestry machinery) respectively DIN EN ISO 13309 (construction machinery) discharge combination 330 pF / 330 Ω Contact discharge 8 kV bipolar (metallic parts) Air discharge 15 kV bipolar Performance criteria A		
ESD according to IEC 61000-4-2	Limits according to EN 61326-1		

Table 6: Electromagnetic Compatibility (EMC) IS1MA360-C-BL + IS2MA090-C-BL

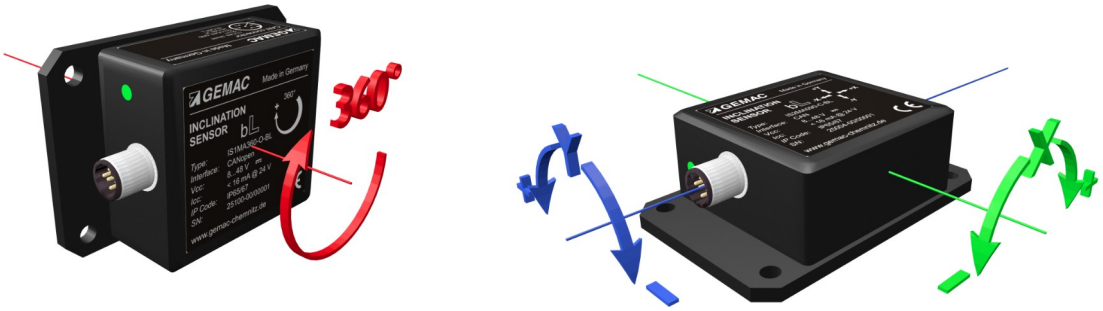


Figure 3: Measurement axes orientation - IS1MA360-C-BL + IS2MA090-C-BL aluminum housing (factory default setting)

5 Technical Data IS1BP360-C-BL + IS2BP090-C-BL

General Parameters[7]	IS1BP360-C-BL	IS2BP090-C-BL
Measurement range	360°	±90°
Resolution	0.01°	0.01°
Accuracy	Range 0...360° typical ±0.15° maximum ±0.25°	Range up to ±60° up to ±80° typical ±0.10° ±0.20° maximum ±0.20° ±0.30°
Cross Sensitivity (compensated)	-	typ. ±0.09° (±0.10 %FS) max. ±0.45° (±0.50 %FS)
Temperature coefficient (zero point)	typ. ±0.008 °/K	
Sampling rate	80 Hz	
Cut-off frequency	typ. 20 Hz, 2nd order (without digital filter) / 0.1 ... 25 Hz, 8th order (with digital filter) Default digital filter: critically damped filter 8th order at 2 Hz	
Operating temperature	-40 °C to +80 °C	
Characteristics		
Interface	CAN 2.0 A and B (11- and 29-Bit-ID) according to ISO 11898-2	
Data rates	10 k, 20 k, 50 k, 62.5 k, 100 k, 125 k, 250 k, 500 k, 800 k Bit/s, 1 MBit/s automatic detection	
Functions	Angle request, cyclical and synchronized outputs, parametrization, Digital filter (critically damped (default) or Butterworth lowpass, 8th order), configuration via CAN	
Electrical Parameters		
Supply voltage	8 to 48 VDC	
Current consumption	<16 mA @ 24 V	
Mechanical Parameters		
Connector CAN	2 x sensor connector 5-pole M12 (male + female, loop through connection)	
Degree of protection	IP65/67	
Dimensions / Weight	Big plastic housing: 66 mm x 90 mm x 36 mm / ca. 215 g	
Reliability according EN ISO 13849-1[8]		
MTTF	663 years	
MTTFd	1263 years	
CE conformity		
EC Directives		
2014/30/EU	EMC directive	
2011/65/EU	RoHS directive	
Harmonized standards		
DIN EN 13309:2010-12	Construction machinery - Electromagnetic compatibility of machines with internal power supply	
DIN EN 50581:2013-02	Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances	

Table 7: Technical Data IS1BP360-C-BL + IS2BP090-C-BL

7 All indicated angle accuracies are valid after a running time of 10 minutes at 25 °C, Cut-off frequency 0.3 Hz
Absolute calibration accuracy (at 25 °C): ±0.05°

8 This product is a standard product and no safety part in accordance with the machinery directive. The calculation is based on an average environment temperature of 40 °C and a usage of 8760 h/a.

Electromagnetic Compatibility (EMC)			
Transient Emissions			
Radiated disturbance / Radio field strength	Limit curves broadband and narrowband DIN EN ISO 14982 (agricultural and forestry machinery) respectively DIN EN 13309 (construction machinery) 30 ... 1000 MHz (vertical and horizontal)		
Immunity to Radio Frequency Fields (RF fields)			
Strip line according to ISO 11452-5	Limits according to DIN EN ISO 14982 (agricultural and forestry machinery) respectively DIN EN 13309 (construction machinery) 20 ... 400 MHz 200 V/m (1 kHz AM) Performance criteria A		
Anechoic chamber according to ISO 11452-2	Limits according to DIN EN ISO 14982 (agricultural and forestry machinery) respectively DIN EN 13309 (construction machinery) 200 ... 1000 MHz vertical, 100 V/m (1 kHz AM, 80 %) 800 ... 2000 MHz vertical, 100 V/m (PM, t =577 µs, period 4600 µs) Performance criteria A		
Immunity to Conducted Disturbances			
Test pulse according to ISO 7637-2 (on-board power supply 24 VDC)	Test pulse 1 -450 V 2a +37 V 2b +20 V 3a -150 V 3b +150 V 4 -12 V 5a +70 V	Severity level III III III III III III Ri = 1 Ω	Performance criteria C B C A A A A
Immunity to Electromagnetic Discharge (ESD)			
ESD according to ISO 10605	Limits according to DIN EN ISO 14982 (agricultural and forestry machinery) respectively DIN EN 13309 (construction machinery) discharge combination 330 pF / 330 Ω Contact discharge 6 kV bipolar (metallic parts) Air discharge 8 kV bipolar Performance criteria A		

Table 8: Electromagnetic Compatibility (EMC) IS1BP360-C-BL + IS2BP090-C-BL

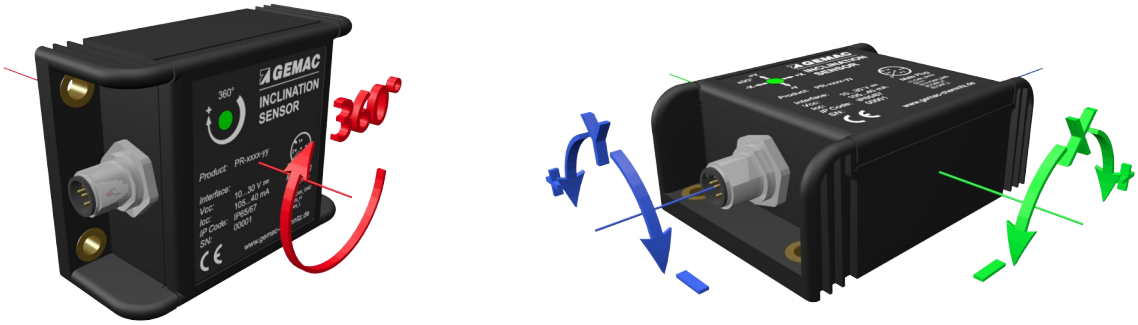


Figure 4: Measurement axes orientation IS1BP360-C-BL + IS2BP090-C-BL big plastic housing (factory default settings)

6 Technical Data IS1SP360-C-BL, IS2SP090-C-BL, IS1SP360-C-BL-10 + IS2SP090-C-BL-10

General Parameters[9]	IS1SP360-C-BL			IS2SP090-C-BL		
Measurement range	360°			±90°		
Resolution	0.01°			0.01°		
Accuracy	Range 0...360°	typical ±0.15°	maximum ±0.25°	Range up to ±60° up to ±80°	typical ±0.10° ±0.20°	maximum ±0.20° ±0.30°
Cross Sensitivity (compensated)	-			typ. ±0.09° (±0.10 %FS) max. ±0.45° (±0.50 %FS)		
Temperature coefficient (zero point)	typ. ±0.01 °/K					
Sampling rate	80 Hz					
Cut-off frequency	typ. 20 Hz, 2nd order (without digital filter) / 0.1 ... 25 Hz, 8th order (with digital filter) Default digital filter: critically damped filter 8th order at 2 Hz					
Operating temperature	-40 °C to +80 °C					
Characteristics						
Interface	CAN 2.0 A and B (11- and 29-Bit-ID) according to ISO 11898-2					
Data rates	10 k, 20 k, 50 k, 62.5 k, 100 k, 125 k, 250 k, 500 k, 800 k Bit/s, 1 MBit/s automatic detection					
Functions	Angle request, cyclical and synchronized outputs, parametrization, Digital filter (critically damped (default) or Butterworth lowpass, 8th order), configuration via CAN					
Electrical Parameters						
Supply voltage	8 to 45 VDC					
Current consumption	<16 mA @ 24 V					
Mechanical Parameters	**IS1SP360-C-BL + IS2SP090-C-BL**			**IS1SP360-C-BL-10 + IS2BP090-O-BL-10**		
Connector CAN	sensor connector 5-pole M8 (male)			0.2 m cable with 5-pole M12 (male)		
Degree of protection	IP65/67					
Dimensions / Weight	Small plastic housing: 68 mm x 36.3 mm x 20.7 mm / ca. 40 g					
Reliability according EN ISO 13849-1[10]						
MTTF	663 years					
MTTFd	1263 years					
CE conformity						
EC Directives						
2014/30/EU	EMC directive					
2011/65/EU	RoHS directive					
Harmonized standards						
DIN EN 61326-1:2013-07	Electrical equipment for measurement, control and laboratory use - EMC requirements - Part 1: General requirements					
DIN EN 50581:2013-02	Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances					

Table 9: Technical Data IS1SP360-C-BL(-10) + IS2SP090-C-BL(-10)

9 All indicated angle accuracies are valid after a running time of 10 minutes at 25 °C, Cut-off frequency 0.3 Hz
Absolute calibration accuracy (at 25 °C): ±0.05°

10 This product is a standard product and no safety part in accordance with the machinery directive. The calculation is based on an average environment temperature of 40 °C and a usage of 8760 h/a.

Electromagnetic Compatibility (EMC)			
Transient Emissions			
Radiated disturbance / Radio field strength	Limit curves broadband and narrowband DIN EN ISO 14982 (agricultural and forestry machinery) respectively DIN EN 13309 (construction machinery) 30 ... 1000 MHz (vertical and horizontal)		
	Limits according to CISPR 11		
Immunity to Radio Frequency Fields (RF fields)			
Strip line according to ISO 11452-5	Limits according to DIN EN ISO 14982 (agricultural and forestry machinery) respectively DIN EN 13309 (construction machinery) 20 ... 400 MHz 200 V/m (1 kHz AM) Performance criteria A		
Anechoic chamber according to ISO 11452-2	Limits according to DIN EN ISO 14982 (agricultural and forestry machinery) respectively DIN EN 13309 (construction machinery) 200 ... 1000 MHz vertical, 100 V/m (1 kHz AM, 80 %) 800 ... 2000 MHz vertical, 100 V/m (PM, t =577 µs, period 4600 µs) Performance criteria A		
Radio Frequency Fields according to IEC 61000-4-3	Limits according to EN 61326-1		
Immunity to Conducted Disturbances			
Test pulse according to ISO 7637-2 (on-board power supply 24 VDC)	Test pulse 1 -450 V 2a +37 V 2b +20 V 3a -150 V 3b +150 V 4 -12 V 5a +70 V 5b +36 V	Severity level III III III III III III Ri = 1 Ω Ri = 0.5 Ω	Performance criteria C B C A A A A A
Burst according to IEC 61000-4-4	Limits according to EN 61326-1		
Surge according to IEC 61000-4-5	Limits according to EN 61326-1		
Conducted HF-Signals according to IEC 61000-4-6	Limits according to EN 61326-1		
Immunity to Electromagnetic Discharge (ESD)			
ESD according to ISO 10605	Limits according to DIN EN ISO 14982 (agricultural and forestry machinery) respectively DIN EN 13309 (construction machinery) discharge combination 330 pF / 330 Ω Contact discharge 8 kV bipolar (metallic parts) Air discharge 15 kV bipolar Performance criteria A		
ESD according to IEC 61000-4-2	Limits according to EN 61326-1		

Table 10: Electromagnetic Compatibility (EMC) IS1SP360-C-BL(-10) + IS2SP090-C-BL(-10)

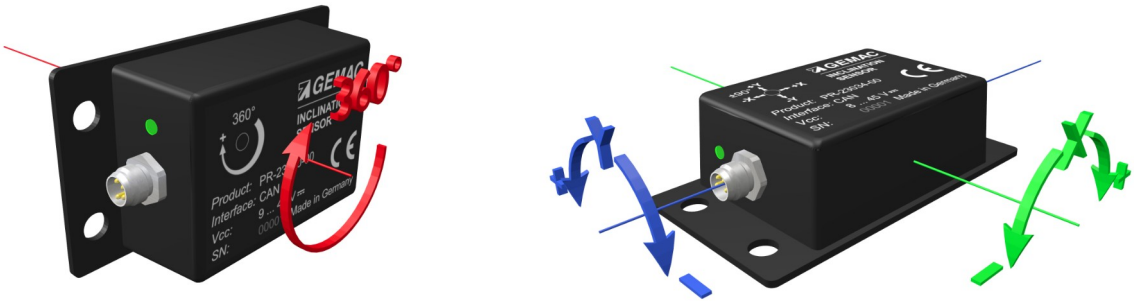


Figure 5: Measurement axes orientation IS1SP360-C-BL(-10) + IS2SP090-C-BL(-10) small plastic housing (factory default settings)

7 Mounting

7.1 Position of Drilling Holes

The drilling holes to mount the sensor (figures 6, 7, 8, 9 und 10) are situated in the base plate of the inclination sensor.

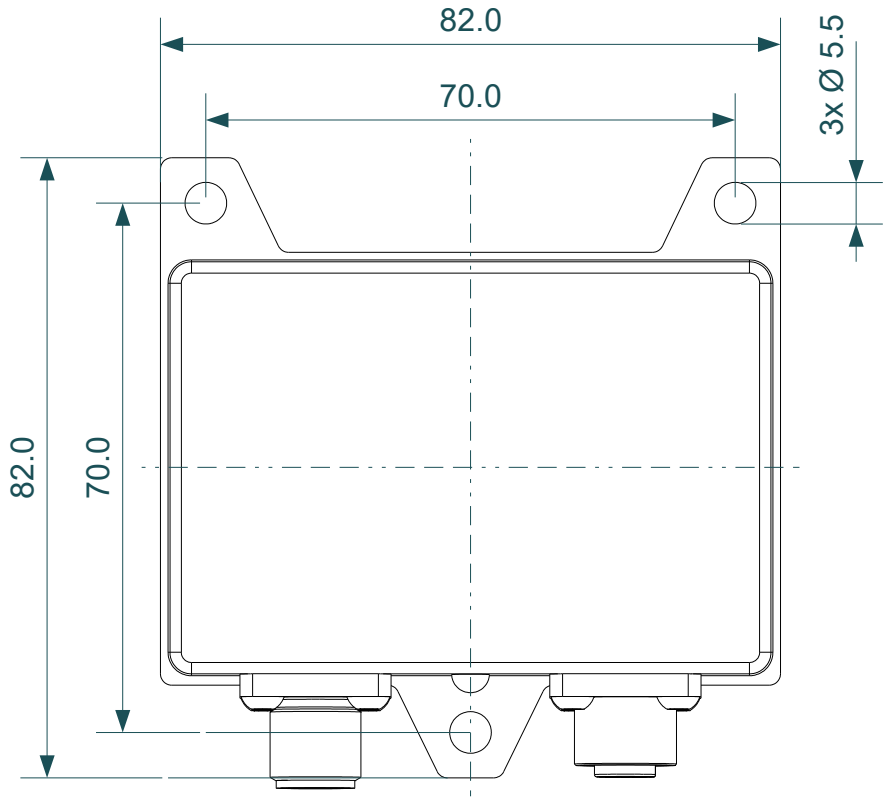


Figure 6: Dimensioned Sketch of metal housing (TK) (dimensions in mm)

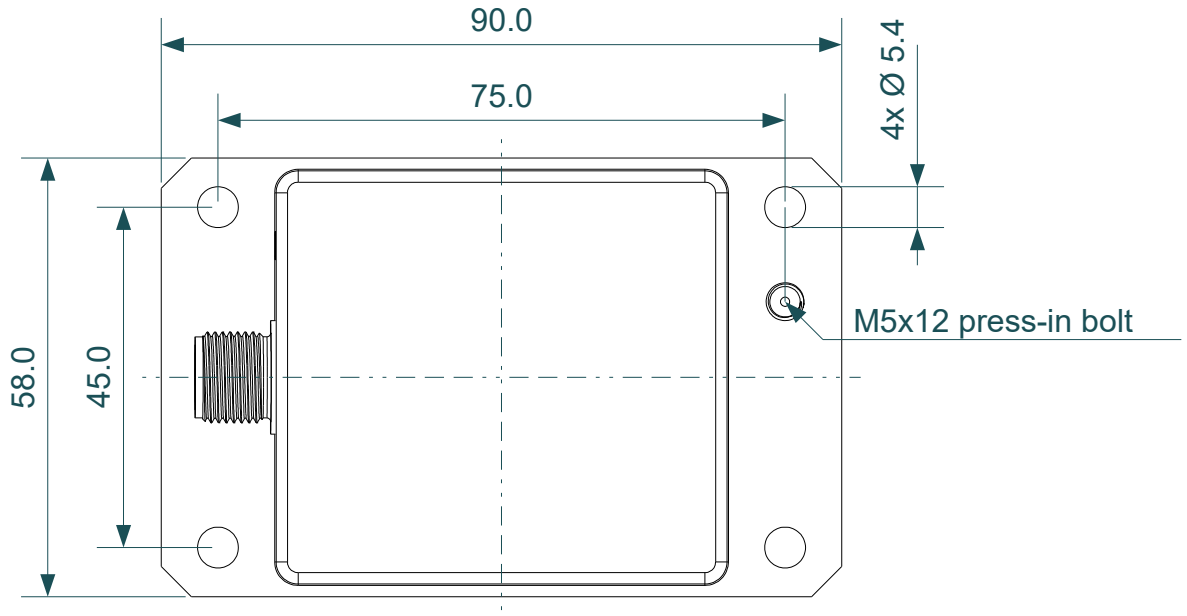


Figure 7: Dimensioned Sketch of aluminum housing (MA) (dimensions in mm)

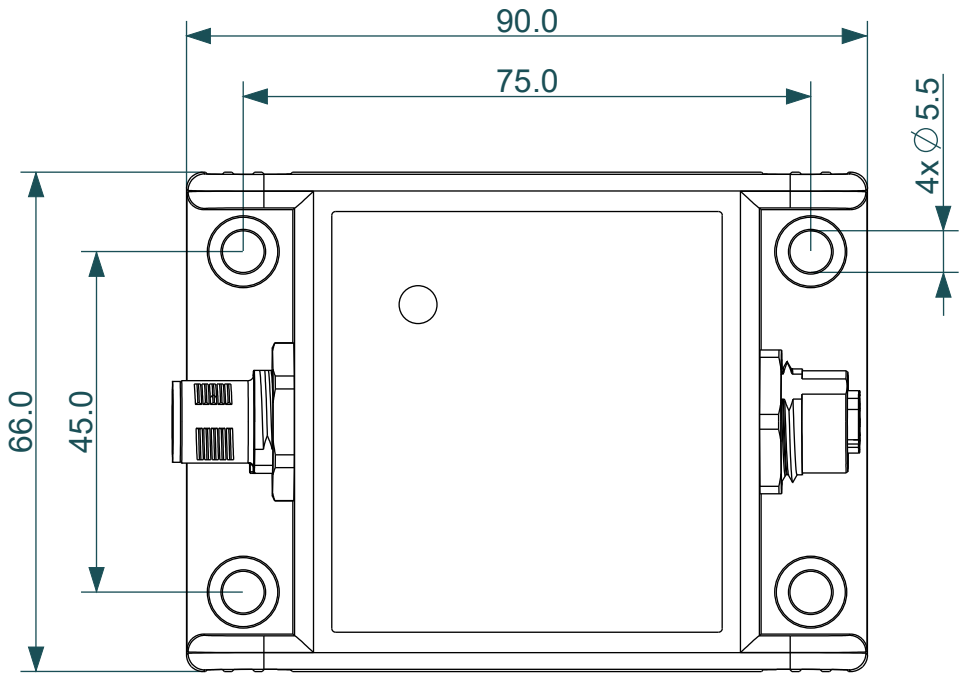


Figure 8: Dimensioned Sketch of big plastic housing (BP) (dimensions in mm)

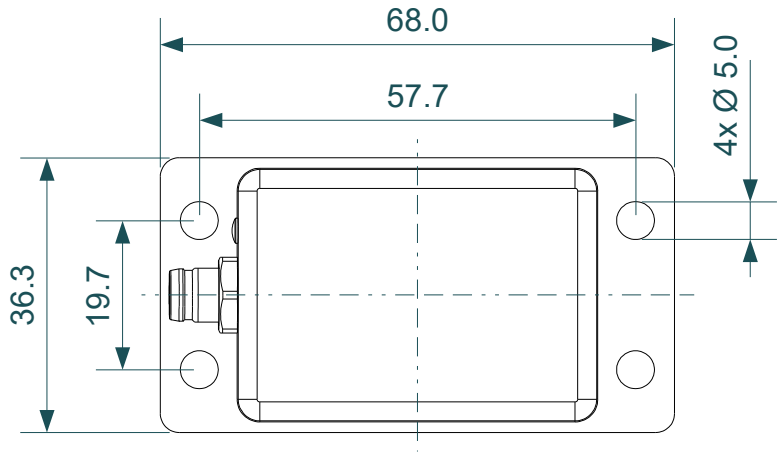


Figure 9: Dimensioned Sketch of small plastic housing (SP) with M8 connector (dimensions in mm)

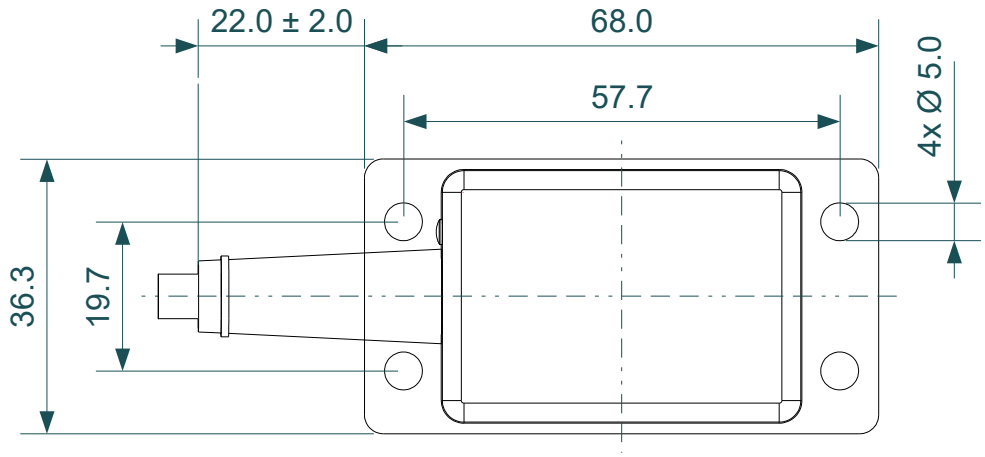


Figure 10: Dimensioned Sketch of small plastic housing (SP) with cable (dimensions in mm)

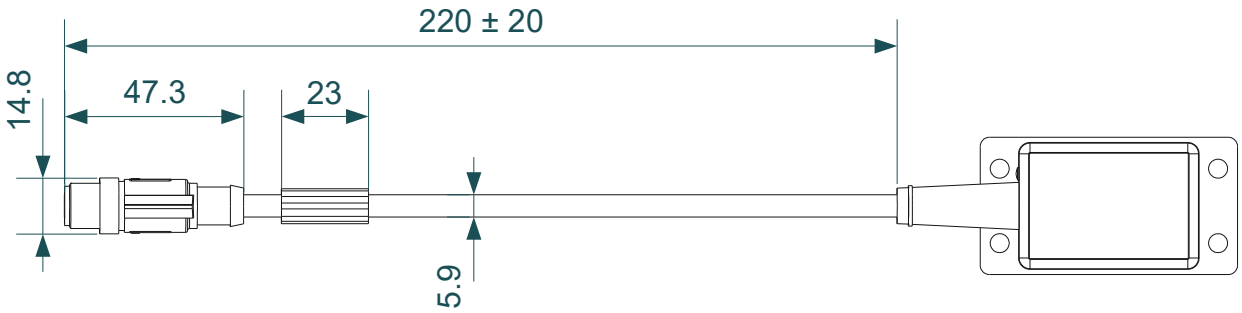


Figure 11: Dimensioned Sketch of connection cable small plastic housing (SP) (dimensions in mm)

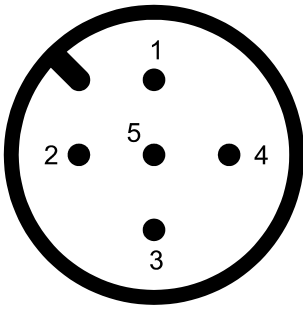
8 Connection

8.1 Connector Pin Out

The inclination sensors ISxTKxxx-C-RL, ISxBPxxx-C-CL, IsxMAxxx-C-BL, ISxBPxxx-C-BL and ISxSPxxx-C-BL-10 are equipped with a common 5-pole round plug M12 (A-coded). The types ISxTKxxxC-RL, ISxBPxxx-C-CL and ISxBPxxx-C-BL are additionally equipped with a 5-pole round female connector (A-coded). The pin allocation fulfills CiA DR-303-1 (12 + 13).

Pin	Signal	Allocation
1	CAN_SHLD	Shield
2	V+	Supply voltage (+24 V)
3	V-	GND / 0 V / V-
4	CAN_H	CAN_H bus line
5	CAN_L	CAN_L bus line

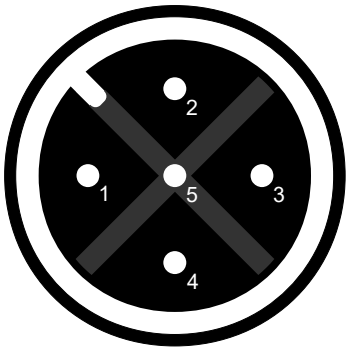
Figure 12: M12 Plug Connector Pin Out CAN Bus



(View from the outside)

Pin	Signal	Allocation
1	CAN_SHLD	Shield
2	V+	Supply voltage (+24 V)
3	V-	GND / 0 V / V-
4	CAN_H	CAN_H bus line
5	CAN_L	CAN_L bus line

Figure 13: M12 Female Connector Pin Out CAN Bus

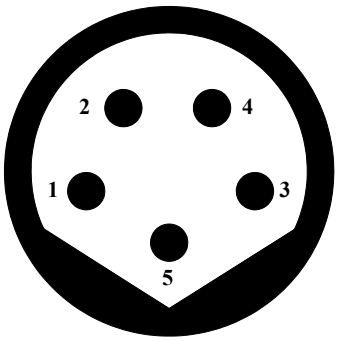


(View from the outside)

The inclination sensors IS1SP360-C-BL and IS2SP090-C-BL are equipped with a common 5-pole round plug M8 (B-coded). The pin allocation fulfills DeviceNet specification DSE-016-010 (14).

Pin	Signal	Allocation
1	CAN_SHLD	Shield
2	V+	Supply voltage (+24 V)
3	CAN_H	CAN_H bus line
4	V-	GND / 0 V / V-
5	CAN_L	CAN_L bus line

Figure 14: M8 Plug Connector Pin Out CAN Bus



(View from the outside)

8.2 Bus-Termination Resistor

The inclination sensors do **not** contain an internal termination resistor.

9 Functional description

9.1 Digital Filter

The inclination sensor offers the possibility to suppress the influence of external disturbing vibrations. The internal lowpass digital filters (8th order) are programmable to cut-off frequencies down to 0.1 Hz. The sensor has two digital filters that can be selected according to the application of the sensor.

Filter	Adjustable frequency range	Applications
Butterworth	0,1 Hz ... 25 Hz	Static inclination measurement with high damping to vibration
Critically damped	0,1 Hz ... 8 Hz	Inclination measurement in applications that requires a certain dynamism, without overshoot at angle changes with good damping

Table 11: Filter selection

The cut-off frequency is programmable by FSC = 27h (Set Parameter Frame). Values for CF (cut-off frequency) are allowed between 100 (= 0.1 Hz) and 25000/8000 (= 25 Hz/8 Hz). The filter type is selected with the parameter FT.

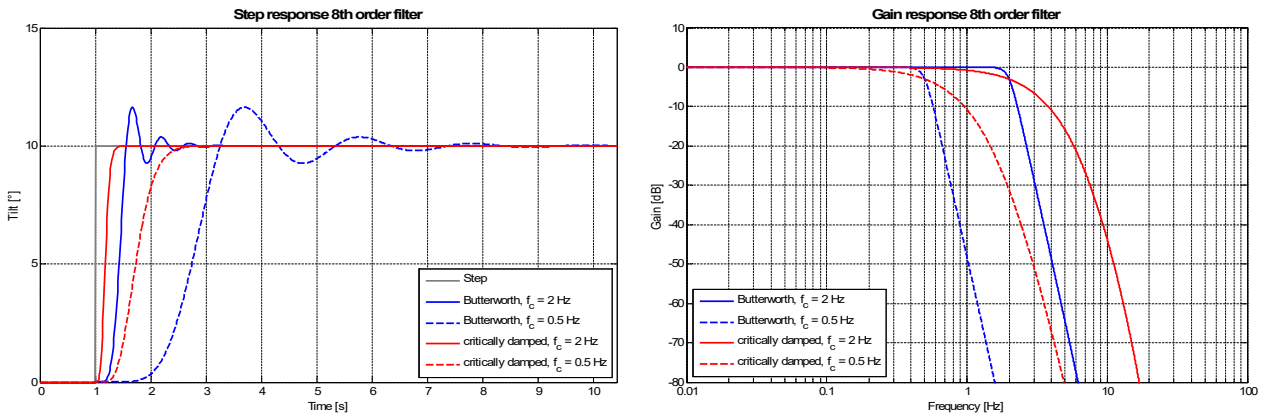


Figure 15: Impulse and amplitude response of the two filters

9.2 Zero Point Adjustment

For all inclination sensors, the zero point can be adjusted. This allows to set the zero position in the installed state of the sensor. Therefore the inclination sensors have a memory for a zero offset. Values registered herein are added to the output of the internal measured inclination value.

In case the current position should be set as zero point, the current measured inclination value must be set as negative value in the zero offset register. The inclination sensor is able to perform this kind of Zero Point Adjustment itself (Automatic Zero Point Adjustment). Therefore the user has to send a telegram **without** parameters (FSC = 28h/29h - depending on sensor type, DLC = **1**). The sensor then sets the current position at the time of reception of the telegram as negative value in the zero offset register.

9.3 Active compensation of thermal accuracy drift

The inclination sensors of the ReferenceLine (ISxTKxxx-C-RL) features, in contrast to the other sensors, an active compensation of the thermal accuracy drift. This improvement is done by maintaining the sensor element at a constant temperature which is independent of the operation temperature of the inclination sensor.

9.4 Status LED

The integrated two-color Status LED signals the current device state (Run LED, green) as well as CAN communication errors that might have occurred (Error LED, red). The color and the flashing frequency of the LED distinguish the different device states as shown in Table 12.

Status LED		
Run LED	**LED state**	**Description**
○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○...	Off	The device is in state Reset or no power supply is connected
✺ ✺ ✺ ✺ ✺ ✺ ✺ ✺ ✺ ✺ ✺ ✺...	Flickering	Automatic baud rate detection is currently running (active)
● ● ● ● ● ● ● ● ● ● ● ●...	On	The device is in normal operating state
Error LED	**LED state**	**Description**
○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○...	Off	The device is in working condition
✹ ○ ○ ○ ○ ○ ✹ ○ ○ ○ ○ ○...	Single Flash	CAN Warning Limit reached
✹ ✹ ✹ ✹ ✹ ✹ ✹ ✹ ✹ ✹ ✹ ✹...	On	The device is in state Bus-Off

Legend: ○ LED off ✹ LED on ✺ LED flickering (50 ms on/off) Duration of one state (○/✹): 200 ms

Table 12: Status and Error Display through Status LED

9.5 Format of the CAN Frames

For reading or writing device parameters, and to read the inclination values, two CAN-IDs exists. One ID for receiving data/commands and another one to send the response/confirmation. These IDs are saved in an internal permanent memory (EEPROM) and can be configured freely. CAN 2.0 A (Standard Frame Format) as well as CAN 2.0 B (Extended Frame Format) are supported.

9.5.1 Data Part in the CAN Frame

The data part of all transmission and reception frames always contains a function select code (FSC) and additionally up to seven data bytes depending on the FSC. The length of the data part of the CAN frame is defined in the DLC field (Data Length Code). The general format of the data part is structured as follows:

Byte0	Byte1	Byte2	Byte3	Byte4	Byte5	Byte6	Byte7
FSC	D0/Status	D1	D2	D3	D4	D5	D6

Table 13: Format of the CAN Frames

FSC: **F**unction **S**elect **C**ode – Function code (detailed description in the sections about the operation modes). Each frame of the inclination sensor always contains the FSC of the preceding request as confirmation.

D0-D7: Data bytes, depending on the function select code

Status: Status information which is included in each frame output by the inclination sensor (see section 9.5.2„Status Byte (STATUS)“).

Frames which are transmitted to the inclination sensor may contain further data bytes beyond the needed ones – those will be discarded. Frames sent by the inclination sensor only contain the data bytes defined by the function select code.

9.5.2 Status Byte (STATUS)

Each frame sent by the inclination sensor contains the recent status of the device in Byte1 (see table 13) of the CAN frame. The status byte is structured as follows:

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
reserved	Accuracy Warning	reserved	Sensor Error	CmdParam Error	EEPROM Error	Autobaud Detection	Default Param

Table 14: Status Byte, type only: IS1xx360-C-xL(-10)

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
reserved	Accuracy Warning	SensorY Error	SensorX Error	CmdParam Error	EEPROM Error	Autobaud Detection	Default Param

Table 15: Status Byte, type only: IS2xx090-C-xL(-10)

DefaultParam: The standard device parameters are set. This bit is reset only when a device parameter was changed to a value different from the factory parameters. The inclination sensors are supplied with the standard device parameters, so this bit is set by default (refer to section 9.8„Default Device Parameters“).

AutobaudDetection: The baud rate is set to automatic detection (BR = 0) (refer to section 9.10.3„Configuration of the Baud Rate“).

EEPROMError: While reading/writing on the EEPROM an error occurred, for example data loss. The correct function of the inclination sensor is no longer guaranteed. This bit is reset by reading the status byte (Set Parameter Telegram with FSC = 02h).

CmdParamError: A received frame contained a command or parameter error (invalid FSC, too less data bytes, invalid values). This bit is also set if an error occurred in the execution of a function (for example writing/reading error on EEPROM). This bit is reset by reading the status byte (Set Parameter Frame with FSC = 02h).

SensorError: **type IS1xx360-C-xL(-10) only**: The sensor is outside of the tolerable cross slope. The angle value can be incorrect. This bit is reset automatically if the sensor is inside its permitted vertical position again.

SensorErrorX: **type IS2xx090-C-xL(-10) only**: The sensor of the X-axis is outside of the tolerable value range (limit). The angle value can be incorrect. This bit is reset automatically if the sensor is inside its measuring range again.

SensorErrorY: **type IS2xx090-C-xL(-10) only**: Error bit of the sensor of the Y-axis (see SensorErrorX).

AccuracyWarning **type IS2xx090-C-xL(-10) only**: This bit is reset as soon as the constant temperature for temperature compensation is reached. The accuracy values from the technical specification in table 1 are valid only in this case.

9.6 Boot Up Message

After device reset (hardware or software reset) the inclination sensor outputs a “boot up” message twice. With this the correct boot process is displayed and the Set-Parameter-ID is notified (CAN-ID on which the inclination sensor can be parametrized). This frame contains the following information:

“Boot up“ message after device reset: Reply-Parameter-ID (default ID: 301h)

FSC	D0	D1	D2	D3	D4	D5	D6
FFh	Status	SID0	SID1	SID2	SID3	SWV0	SWV1

Table 16: “Boot Up” Message

SID0-3: Set-Parameter-ID (see section 9.7„Read/Write device parameters“)

SWV0-1: Software version

Example: SWV0 = 0x44, SWV1 = 0x03 → Software version v3.44)

9.7 Read/Write device parameters

All parameters like inclinations values, CAN-IDs, Baud Rate, Cyclic Time etc. can be set and requested via the **Set Parameter Frames** (Request frame). The inclination sensor confirms each frame with a **Reply Parameter Frame** which also contains the requested data according to FSC. (Reply frame).

9.7.1 Set Parameter Frame

Table 17 shows all the supported function select codes and the parameters of a Set Parameter Frame.

FSC	D0	D1	D2	D3	D4	D5	D6	Description	
00h	-	-	-	-	-	-	-	Read inclination values (incl. cyclic counter in Cyclic Mode)	
02h	-	-	-	-	-	-	-	Read status	
03h	-	-	-	-	-	-	-	Read product number and revision	
04h	-	-	-	-	-	-	-	Read serial number and software version	
10h	-	-	-	-	-	-	-	Set-Parameter-ID	Read device parameters
11h	-	-	-	-	-	-	-	Reply-Parameter-ID	
12h	-	-	-	-	-	-	-	Sync-ID	
13h	-	-	-	-	-	-	-	Baud Rate	
14h	-	-	-	-	-	-	-	Automatic Bus-Off Recovery	
15h	-	-	-	-	-	-	-	Cyclic Time	
16h	-	-	-	-	-	-	-	Cyclic Mode	
17h	-	-	-	-	-	-	-	Cut-off Frequency Digital Filter, Filter selection	
18h[1]	-	-	-	-	-	-	-	Zero Offset	
18h[2]	-	-	-	-	-	-	-	Zero Offset X	
19h[1]	-	-	-	-	-	-	-	Zero Offset Y	
20h	ID0	ID1	ID2	ID3	-	-	-	Set-Parameter-ID*	Write device parameters
21h	ID0	ID1	ID2	ID3	-	-	-	Reply-Parameter-ID*	
22h	ID0	ID1	ID2	ID3	-	-	-	Sync-ID*	
23h	BR	-	-	-	-	-	-	Baud Rate*	
24h	ABOR	-	-	-	-	-	-	Automatic Bus-Off Recovery	
25h	CYT0	CYT1	-	-	-	-	-	Cyclic Time	
26h	CYM	-	-	-	-	-	-	Cyclic Mode	
27h	CF0	CF1	FT	-	-	-	-	Cut-off Frequency Digital Filter, Filter selection	
28h[2]	OF0	OF1	-	-	-	-	-	Zero Offset	
28h[1]	OFX0	OFX1	-	-	-	-	-	Zero Offset X	
29h[1]	OFY0	OFY1	-	-	-	-	-	Zero Offset Y	
40h	'L'	'O'	'A'	'D'	-	-	-	Load default device parameters (factory defaults)	
50h	'S'	'A'	'V'	'E'	-	-	-	Write device parameters in EEPROM	
FFh	'R'	'E'	'S'	'E'	'T'	-	-	Software reset	
FFh	-	-	-	-	-	-	-	Read alive frame (“Boot Up” Message)	

Table 17: Supported FSC and Parameters of the Set Parameter Frames (Request)

1 type only: IS1xx360-C-xL(-10)

2 type only: IS2xx090-C-xL(-10)

* Changes to communication parameters such as ID and Baud Rate will take effect after reboot.

9.7.2 Reply Parameter Frames

As confirmation to the correctly received Set Parameter Frame each Reply Parameter Frame contains the identical FSC. The error bits of the status byte indicate insufficient or invalid parameters or errors that occurred while writing into the nonvolatile memory. (refer to section 9.5.2„Status Byte (STATUS)“). The structure of the Reply Parameter Frames in dependence to the FSC is shown in Table 18.

FSC	D0	D1	D2	D3	D4	D5	D6	Description	
00h	Status	WX0	WX1	WY0	WY1	(CNT0)	(CNT1)	Read inclin. values (incl. cyclic counter in Cyclic Mode)	
02h	Status	-	-	-	-	-	-	Read status	
03h	Status	PR0	PR1	PR2	PR3	RV0	RV1	Read product number and revision	
04h	Status	SN0	SN1	SN2	SN3	SWV0	SWV1	Read serial number and software version	
10h	Status	ID0	ID1	ID2	ID3	-	-	Set-Parameter-ID	Read device parameters
11h	Status	ID0	ID1	ID2	ID3	-	-	Reply-Parameter-ID	
12h	Status	ID0	ID1	ID2	ID3	-	-	Sync-ID	
13h	Status	BR	-	-	-	-	-	Baud Rate	
14h	Status	ABOR	-	-	-	-	-	Automatic Bus-Off Recovery	
15h	Status	CYT0	CYT1	-	-	-	-	Cyclic Time	
16h	Status	CYM	-	-	-	-	-	Cyclic Mode	
17h	Status	CF0	CF1	FT	-	-	-	Cut-off Frequency Digital Filter, Filter selection	
18h[1]	Status	OF0	OF1	-	-	-	-	Zero Offset	
18h[2]	Status	OFX0	OFX1	-	-	-	-	Zero Offset X	
19h[2]	Status	OFY0	OFY1	-	-	-	-	Zero Offset Y	
20h	Status	-	-	-	-	-	-	Set-Parameter-ID*	Write device parameters
21h	Status	-	-	-	-	-	-	Reply-Parameter-ID*	
22h	Status	-	-	-	-	-	-	Sync-ID*	
23h	Status	-	-	-	-	-	-	Baud Rate*	
24h	Status	-	-	-	-	-	-	Automatic Bus-Off Recovery	
25h	Status	-	-	-	-	-	-	Cyclic Time	
26h	Status	-	-	-	-	-	-	Cyclic Mode	
27h	Status	-	-	-	-	-	-	Cut-off Frequency Digital Filter, Filter selection	
28h[1]	Status	-	-	-	-	-	-	Zero Offset	
28h[2]	Status	-	-	-	-	-	-	Zero Offset X	
29h[2]	Status	-	-	-	-	-	-	Zero Offset Y	
40h	Status	-	-	-	-	-	-	Load default device parameters (factory defaults)	
50h	Status	-	-	-	-	-	-	Write device parameters in EEPROM	
FFh	Status	SetParamID	SetParamID	SetParamID	SetParamID	SWV0	SWV1	Software reset (2 messages with FSC = FFh)	
FFh	Status	SetParamID	SetParamID	SetParamID	SetParamID	SWV0	SWV1	Alive frame (“Boot Up” Message)	

Table 18: Function Codes and Parameters of the Reply Parameter Frames

1 type only: IS1xx360-C-xL(-10)

2 type only: IS2xx090-C-xL(-10)

* Changes to communication parameters such as ID and Baud Rate will take effect after reboot.

9.8 Default Device Parameters

The inclination sensor is delivered with the default device parameters shown in Table 19. These can be restored by a Set Parameter Frame with FSC = 40h (see section 9.7„Read/Write device parameters“).

Parameter	Default Value	Description
Set-Parameter-ID	300h	CAN 2.0 A Standard Frame
Reply-Parameter-ID	301h	CAN 2.0 A Standard Frame
Sync-ID	100h	CAN 2.0 A Standard Frame
Baud Rate (BR)	0	Automatic Baud Rate Detection
Automatic Bus-Off Recovery	0	deactivated
Cyclic Time (CYT)	250	250 ms
Cyclic Mode (CYM)	0	deactivated
Cut-off Frequency (CF); filter type	2000; 2	2000 mHz = 2 Hz; critically damped filter
Zero Offset	0	Off

Table 19: Default Settings of the Device Parameters

These default settings will also be set if invalid device parameters are read from the nonvolatile memory after device reset. If the default settings have been restored this is displayed by the status bit STATUS:DefaultParam =1.

9.9 Transfer of the inclination values

For the transfer of the inclination values the sensor supports following modes:

- Polling Mode
- Synchronous Mode
- Cyclic Mode

All three modes are active at any time and usable at the same time. Mode-switching is not necessary.

9.9.1 Polling Mode

The polling mode is always available. The inclination value(s) of the sensor can be requested via a **Set Parameter Frame**. The inclination sensor replies to that frame via a **Reply Parameter Frame**. Both frames are structured as follows:

FSC	D0	D1	D2	D3	D4	D5	D6
00h	-	-	-	-	-	-	-

Table 20: Request frame: inclination values (FSC = 00h)

FSC	Status	D1	D2	D3	D4	D5	D6
00h	Status	Angle0	Angle1	(CNT0)	(CNT1)	-	-

Table 21: Reply frame: inclination values, type only IS1xx360-C-xL(-10) (FSC = 00h)

FSC	Status	D1	D2	D3	D4	D5	D6
00h	Status	AngleX0	AngleX1	AngleY0	AngleY1	(CNT0)	(CNT1)

Table 22: Reply frame: inclination values, type only IS2xx090-C-xL(-10) (FSC = 00h)

Angle0/1: Type only IS1xx360-C-xL(-10) : Angle value
Format: 16 bit unsigned integer value (0 ... 35999)
Conversion:: Value / 100 = angle value
Example: 1065 / 100 = 10,65°

AngleX/Y0/1: Type only IS2xx090-C-xL(-10): Angle value of the X/Y-axis
Format: 16 bit signed value, complement on two (-9000 ... +9000)
Conversion:: Value / 100 = angle value

9.9.2 Synchronous Mode

The synchronous transmission is used to receive inclination values from more than one sensor at the same time. Therefore the sensor provides a synchronization frame (Default: Sync-ID = 100h). The synchronization frame is a broadcast message to all CAN nodes **without** user data (DLC = **0**). This synchronization frame is transmitted from a bus node (usually the master) cyclically at fixed intervals. All inclination sensors read their current value after reception of the synchronization frame and then transmit the inclination values directly as soon as the bus permits. The reply frame to a synchronization frame is the same as in polling mode (Table 21/22).

9.9.3 Cyclic Mode

The inclination sensor supports the cyclical transmission of the recent position (angle position) after the expiration of a defined time interval. This operation mode can be (de)activated separately and the needed time interval (Cyclic Time) can be parametrized freely. Corresponding to the operational principle shown in 16 the inclination sensor outputs the recent position value in periodical intervals (Cyclic Time) with a Reply Parameter Frame as in the polling mode with additional counter in the following data bytes (Table 21). This 16-bit counter is increased after the end of the set Cycle Time - regardless of whether the telegram was sent or not. Thus, the temporal relation in case of lost frames can be restored.

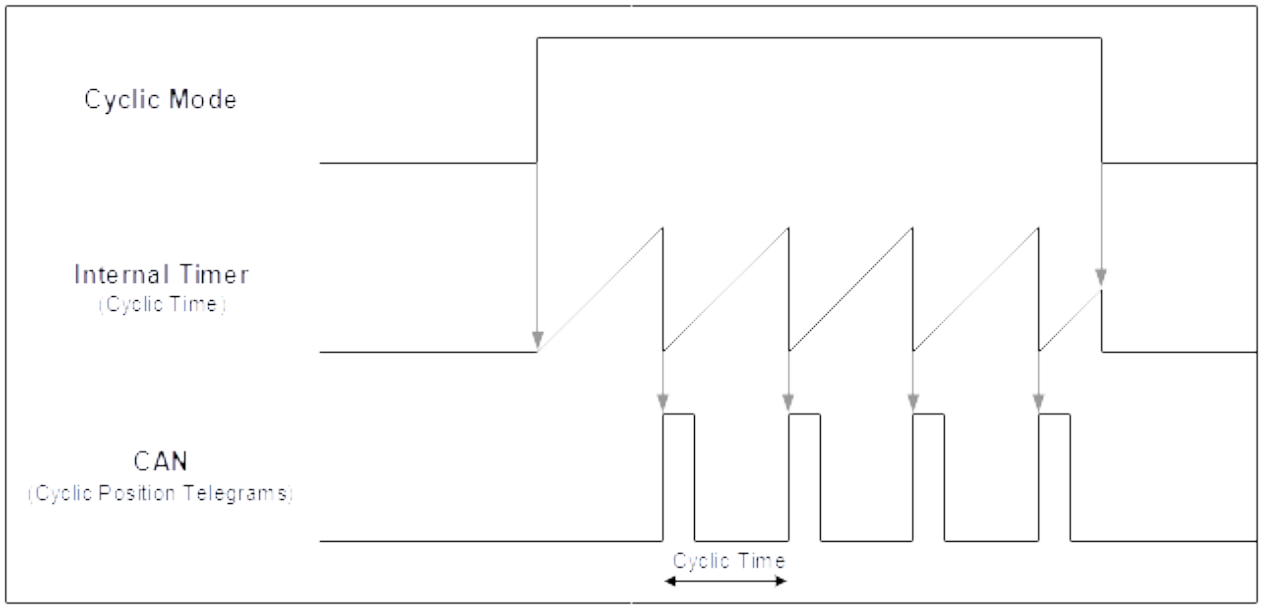


Figure 16: Operational Principle of the Cyclic Mode

9.10 Configuration of the inclination sensor

9.10.1 Configuration of Cyclic Mode

CYZ0/1: Cyclic Time in ms
Format: 16 bit unsigned integer value (1 … 65535)

CYM: (De)activate Cyclic Mode
= 0 → Cyclic Mode deactivated
= 1 → Cyclic Mode activated

The section 9.9.3„Cyclic Mode“contains a detailed description of the usage of the Cyclic Mode.

9.10.2 Configuration of the CAN Identifier

ID0-3: CAN Identifier (ID), 11-Bit-ID (CAN 2.0 A) or 29-Bit-ID (CAN 2.0 B)
Format: 32 bit value with the following structure:

ID3								ID2								ID1								ID0							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
0	-																				11-Bit-ID (CAN 2.0 A)										
1	-	29-Bit-ID (CAN 2.0 B)																													

Table 23: CAN Identifier

Example: CAN-ID = 361h (29-Bit-ID, CAN 2.0 B)
ID0 = 61h, ID1 = 03h, ID2 = 00h, ID3 = 80h

If a CAN-ID is set newly, it must not be used by another frame type. If this occurs the error bit STATUS:CmdParamError is set in the Reply Parameter Frame and the CAN-ID is refused.

9.10.3 Configuration of the Baud Rate

BR: Code of a Baud Rate
Format: 8 bit unsigned integer value (0 … 10)
Code: 0: Automatic Baud Rate Detection

1: 10 kBit/s	2: 20 kBit/s	3: 50 kBit/s
4 100 kBit/s	5: 125 kBit/s	6: 250 kBit/s
7: 500 kBit/s	8: 800 kBit/s	9: 1 Mbit/s
10: 62.5 kBit/s (additional baud rate)		

9.10.4 Configure Automatic Bus-Off Recovery

ABOR: Enable/Disable Automatic Bus-Off Recovery
= 0 → Enable Automatic Bus-Off Recovery (Device remains in the state Bus-Off)
= 1 → Disable Automatic Bus-Off Recovery (Device starts up again)

9.10.5 Configuration of Cut-off Frequency

CF0/1: Cut-off Frequency in mHz
Format: 16 bit unsigned integer value (100 … 25,000/8000)

FT:
0 Digital Filter deactivated
1 Butterworth Filter activated
2 Critically Damped Filter activated

The section 9.1„Digital Filter“ contains a detailed description.

9.10.6 Configuration of Zero Point Adjustment

OF: Type: IS1xx360-C-xL(-10): Zero Offset
Format: 16 bit unsigned integer value (0 ... 35.999)

OFX/OFY: Type: IS2xx090-C-xL(-10): Zero Offset X/Y
Format: 16 bit signed value, two’s complement (-9000 ... +9000)

The section 9.2„Zero Point Adjustment“contains a detailed description.

9.10.7 Restoration of Default Device Parameters

The sensor can be reset to default device parameters by writing the signature "LOAD" to the sensor (FSC = 40h). Thus the default parameters with the exception of the ID and the Baud Rate are immediately active again. After a software reset of the sensor or a hardware reset, the factory parameter of the IDs and the baud rate take effect again.

D0	D1	D2	D3
'L'	'O'	'A'	'D'
4Ch	4Fh	41h	44h

Table 24: Restore Default Device Parameters

The section 9.8„Default Device Parameters“ contains a detailed description.

9.10.8 Save Device Parameters

If parameters are changed in the sensor, they take effect immediately, except for the IDs and the Baud Rate. Thus the new parameters are still active after a reset, these must be stored in the internal nonvolatile memory. This is done by writing the signature "SAVE" on the FSC = 50h.

D0	D1	D2	D3
'S'	'A'	'V'	'E'
53h	41h	56h	45h

Table 25: Save Device Parameters

10 Service

10.1 Calibration

Every sensor is calibrated by the manufacturer GEMAC Chemnitz GmbH as standard before delivery.

Even the highest quality sensors have to be recalibrated at certain intervals in order to continue to deliver reliable, safe and error-free measurement results. We therefore recommend regular recalibration. This shall be done exclusively by the manufacturer GEMAC GmbH.

10.2 Service

10.2.1 Reshipment

Reshipment of the sensor for calibration or repairing purposes must be executed in the original packaging or an equivalent packaging. Please indicate a short error description and your phone number for further inquiries.

10.2.2 Support

Please indicate the serial number and the firmware revision of your inclination sensor for technical support.

Manufacturer: GEMAC Chemnitz GmbH
Zwickauer Str. 227
09116 Chemnitz
Germany
Phone: +49 371 3377-0
Fax: +49 371 3377-272
Web: www.gemac-chemnitz.com
Mail: info@gemac-chemnitz.de

10.2.3 Warranty and limitation of liability

We will assume a warranty of 24 months for the sensor, commencing from the date of delivery. Any repairs which are required during this time and fall under the manufacturer's obligation to give a warranty will be performed free of charge. Any damage resulting from improper use of the device or from exceeding of the specified technical parameters is not covered by the manufacturer's obligation to give a warranty.

GEMAC Chemnitz GmbH will only be liable for consequential damage resulting from use of the product in case of deliberate action or gross negligence on its own part.

The General Terms and Conditions of GEMAC Chemnitz GmbH shall apply.

11 Sensor configuration

11.1 Inclination sensor programming adapter

With the optional inclination sensor programming adapter (starter kit ISPA2 - PR-23999-10) it is possible to adjust all inclination sensors with CAN/CANopen, current or voltage interface. The programming adapter is connected via USB to a PC. The connection of the sensors with the programming adapter is realized through various included adapter cables. The inclination sensor is supplied with power through the adapter. Except for the ISxTKxxx-C-RL there is no additional power supply necessary.

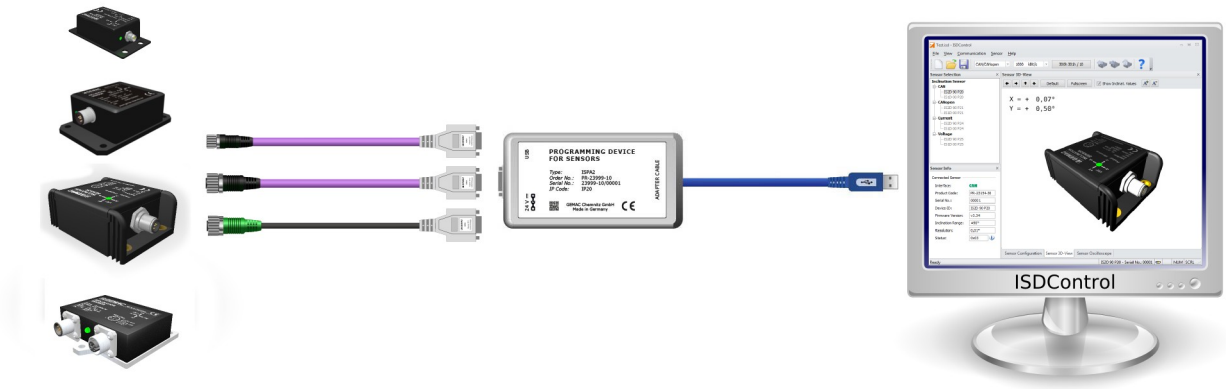


Figure 17: Starter kit

11.2 PC software ISDControl

The parametrization of all possible values is done with the PC software ISDControl, which is included in all starter kits. Each configuration can be stored in a file.

Properties:

- comfortable configuration of all parameters of the inclination sensor
- 3D imaging and display of the current angle
- Oscilloscope display of the current angle
- Firmware Download option
- Automatic inclination sensor search for unknown communication parameters

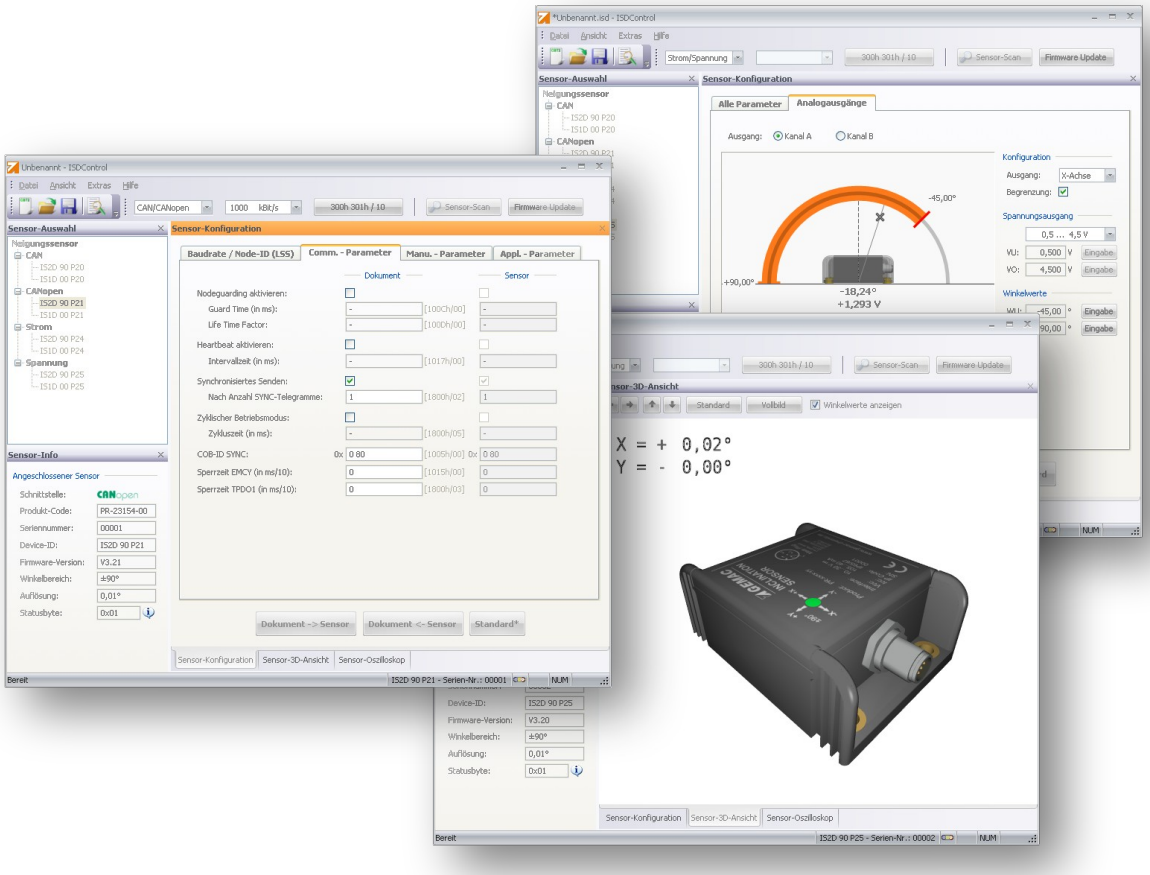


Figure 18: PC software

12 Ordering Information

Article Number	Product Type	Interface	Axes / measurement range	Housing
PR-23020-30	IS1TK360-C-RL	CAN	1-dimensional, 360°	metal housing
PR-23024-30	IS2TK090-C-RL	CAN	2-dimensional, ±90°	metal housing
PR-23050-30	IS1BP360-C-CL	CAN	1-dimensional, 360°	big plastic housing
PR-23054-30	IS2BP090-C-CL	CAN	2-dimensional, ±90°	big plastic housing
PR-25000-00	IS1MA360-C-BL	CAN	1-dimensional, 360°	aluminum housing
PR-25004-00	IS2MA090-C-BL	CAN	2-dimensional, ±90°	aluminum housing
PR-25050-30	IS1BP360-C-BL	CAN	1-dimensional, 360°	big plastic housing
PR-25054-30	IS2BP090-C-BL	CAN	2-dimensional, ±90°	big plastic housing
PR-23060-00	IS1SP360-C-BL	CAN (M8 connector)	1-dimensional, 360°	small plastic housing
PR-23064-00	IS2SP090-C-BL	CAN (M8 connector)	2-dimensional, ±90°	small plastic housing
PR-23060-10	IS1SP360-C-BL-10	CAN (cable with M12 connector)	1-dimensional, 360°	small plastic housing
PR-23064-10	IS2SP090-C-BL-10	CAN (cable with M12 connector)	2-dimensional, ±90°	small plastic housing
PR-23999-10	ISPA2	Inclination sensor programming adapter (Starter kit including programming adapter, cables and PC software)		

Table 26: Ordering Information